Cutter Calibration

1.) Power on the machine, load material, and ready the position of the cutting head along with the force and speed.

2.) From the graphic display click on Settings → Calibration Settings

3.) Decide what dimensions you would like to calibrate to by choosing the X cut size (length) and Y cut size (width) Choose a rectangle size that is equal to an average size cut you normally perform.

4.) Click "Send Cut" and measure the dimensions of the cut rectangle.

5.) If adjustment is needed: input X/Y Measured dimensions.   Click "Update Cal"and the machine will reset. Ready the machine to cut another calibration square.

6.) Repeat steps 4 and 5 until calibration is achieved.

0" X CUT	0" X MEASURED
0" Y CUT	0" Y MEASURED
SEND CUT	UPDATE CAL